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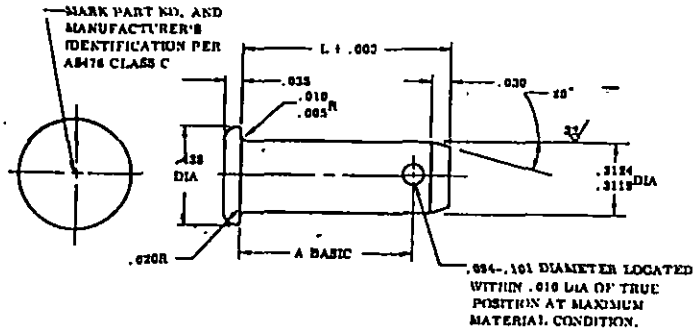
MS9846 (ASG)

FED. SUP CLASS
5315



PART NO.	A	L	APPROX WEIGHT LB/100	PART NO.	A	L	APPROX WEIGHT LB/100	PART NO.	A	L	APPROX WEIGHT LB/100
				MS9846-16	.954	1.041	2.330	MS9846-26	1.575	1.688	3.680
				MS9846-17	1.017	1.104	2.480	MS9846-27	1.642	1.729	3.810
				MS9846-18	1.079	1.166	2.600	MS9846-28	1.704	1.791	3.940
				MS9846-19	1.142	1.229	2.730	MS9846-29	1.767	1.854	4.080
				MS9846-20	1.204	1.291	2.860	MS9846-30	1.829	1.916	4.220
				MS9846-21	1.267	1.354	3.000	MS9846-31	1.892	1.979	4.340
MS9846-07	.392	.479	1.110	MS9846-22	1.329	1.416	3.140	MS9846-32	1.954	2.041	4.480
MS9846-08	.454	.541	1.250	MS9846-23	1.392	1.479	3.270	MS9846-33	2.017	2.104	4.620
MS9846-09	.517	.604	1.380	MS9846-24	1.454	1.541	3.410				
MS9846-10	.579	.666	1.540	MS9846-25	1.517	1.604	3.540				
MS9846-11	.642	.729	1.650								
MS9846-12	.704	.791	1.790								
MS9846-13	.767	.854	1.920								
MS9846-14	.829	.916	2.060								
MS9846-15	.892	.979	2.190								

NOTES:
1. MATERIAL: AMS 5616.
2. HARDNESS: ROCKWELL C45-50.
3. FLUORESCENT PENETRANT INSPECTION PER AMS2646.
4. HEAD DIA TO BE CONCENTRIC WITH SHANK DIA WITHIN .003 FIR.
5. SURFACE TEXTURE: ASA B46.1 1962. UNLESS OTHERWISE SPECIFIED, SURFACES TO BE 125 MICROINCHES.
6. BREAK SHARP EDGES .003-.015.
7. DIMENSIONS IN INCHES. UNLESS OTHERWISE SPECIFIED, TOLERANCES: LINEAR DIMENSIONS ±.010, ANGULAR DIMENSIONS ±5°.
8. DO NOT USE UNASSIGNED PART NUMBERS.

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THIS STANDARD WAS DEVELOPED COOPERATIVELY WITH THE MILITARY SERVICES BY THE SAE AEROSPACE PROPULSION DIVISION.

APPROVED 29 Feb 68 REVISED

This military standard is approved by the Department of the Air Force and the Bureau of Naval Weapons and is mandatory for use by these activities. All other military activities are required to apply this standard where suitable.

Review activities: OSAF - 82, 85

P.A. OSAF - 11 Other Cust NAVY - AS	TITLE PIN, STRAIGHT, HEADED .3124 DIAMETER, AMS5616	MILITARY STANDARD MS9846 (ASG)
PROCUREMENT SPECIFICATION NONE	SUPERSEDES:	SHEET 1 OF 1

DD FORM 672-1 (Limited coordination)
ASI use only

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