



PART NO	L	K	APPROX WEIGHT LB/100	PART NO	L	K	APPROX WEIGHT LB/100	PART NO.	L	K	APPROX WEIGHT LB/100
MS9734-04	500	.088-.108	2 15	MS9734-22	1 625	.690- 750	4.18	MS9734-40	3 625	2 690-2 750	7.75
MS9734-05	.562	.088-.108	2 29	MS9734-23	1 688	.752- 812	4 29	MS9734-41	3 750	2 815-2 875	7 97
MS9734-06	625	.088-.108	2 40	MS9734-24	1.750	.815- 875	4.40	MS9734-42	3 875	2.940-3 000	8 19
MS9734-07	688	.088-.108	2.51	MS9734-25	1 512	.877- 937	4 51	MS9734-43	4 000	3 065-3 125	8 42
MS9734-08	750	.088-.108	2.62	MS9734-26	1 575	.940-1 000	4 63	MS9734-44	4.125	3 190-3 250	8 64
MS9734-09	812	.088-.108	2.73	MS9734-27	2.000	1 065-1 125	4 85	MS9734-45	4.250	3 315-3 375	8.86
MS9734-10	875	.088-.108	2 84	MS9734-28	2.125	1 190-1 250	5.07	MS9734-46	4.375	3 440-3.500	9.09
MS9734-11	.938	.088-.108	2.95	MS9734-29	2 250	1 315-1 375	5 30	MS9734-47	4 500	3.565-3 625	9.31
MS9734-12	1 000	.088-.125	3 07	MS9734-30	2 375	1 440-1 500	5 52	MS9734-48	4 625	3.690-3 750	9 53
MS9734-13	1.062	.128-.188	3 18	MS9734-31	2 500	1 565-1.625	5.74	MS9734-49	4 750	3 815-3 875	9 76
MS9734-14	1.125	.190-.250	3 29	MS9734-32	2 625	1 690-1 750	5 96	MS9734-50	4.875	3 940-4 000	9.98
MS9734-15	1 188	.252-.312	3 40	MS9734-33	2 750	1 815-1.875	6 19	MS9734-51	5 000	4.065-4 125	10 20
MS9734-16	1.250	.315-.375	3 51	MS9734-34	2.875	1.940-2.000	6 41	MS9734-52	5 125	4 190-4 250	10 42
MS9734-17	1.312	.378-.438	3 62	MS9734-35	3 000	2 065-2 125	6 63	MS9734-53	5.250	4 315-4 375	10 65
MS9734-18	1 375	.440-.500	3 73	MS9734-36	3 125	2 190-2.250	6 86	MS9734-54	5.375	4 440-4.500	10.86
MS9734-19	1 438	.502-.562	3 85	MS9734-37	3.250	2 315-2 375	7.08	MS9734-55	5 500	4 565-4 625	11 08
MS9734-20	1 500	.565-.625	3.96	MS9734-38	3 375	2.440-2 500	7 30	MS9734-56	5.625	4 690-4 750	11.31
MS9734-21	1.562	.628-.688	4 07	MS9734-39	3.500	2.565-2.625	7 52	MS9734-57	5 750	4.815-4 875	11.53
								MS9734-58	5.875	4 940-5 000	11.75
								MS9734-59	6 000	5.065-5 125	11.98

- SHANK SHALL BE STRAIGHT WITHIN .003 PER INCH OF BOLT LENGTH.
- THE RUNOUT OF THREAD PD IN RELATION TO THE SHANK SHALL BE WITHIN .006 FIR
- THE RUNOUT OF THE SHANK IN RELATION TO THE WASHER FACE DIAMETER AND DOUBLE HEXAGON OD SHALL BE WITHIN .008 FIR.
- INCOMPLETE THREADS NOT TO ENTER FILLET
- MATERIAL: CRES AMS 5643.
- HARDNESS: ROCKWELL C32-38.
- MANUFACTURING SPECIFICATION: AMS 7474.
- FLUORESCENT PENETRANT INSPECTION PER AMS 2645.
- SURFACE TEXTURE: USAS B46.1-1962. UNLESS OTHERWISE SPECIFIED, SURFACES TO BE 125 MICROINCHES EXCEPT UPSET HEAD.
- BREAK SHARP EDGES .003-.015 UNLESS OTHERWISE SPECIFIED.
- DIMENSIONS IN INCHES. UNLESS OTHERWISE SPECIFIED, TOLERANCES: LINEAR DIMENSIONS ±.010, ANGULAR DIMENSIONS ±5°.
- DO NOT USE UNASSIGNED PART NUMBERS.

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THIS STANDARD WAS DEVELOPED COOPERATIVELY WITH THE MILITARY SERVICES BY THE SAE AEROSPACE PART STANDARDS DIV.

P.A. USAF - 11	TITLE	MILITARY STANDARD
Other Code	BOLT, MACHINE - DOUBLE HEXAGON EXTENDED WASHER HEAD, PD SHANK, CRES AMS 5643, .3125-24 UNJF-3A	MS9734 (ASG)
Navy - AS		
PROCUREMENT SPECIFICATION	SUPERSEDES	SHEET 1 OF 1

Review activities: USAF - 82,85
 This military standard is approved by the Department of the Air Force and the Naval Air Systems Command and is mandatory for use by those activities. All other military activities are required to employ this standard where suitable.

REVISED 3 MAR-63
 APPROVED