

SIZE	(a) THREAD	ØA MAX	#B	C	Γ.	D	(a)	(=) F	0	- i		н	,	(c)	٧	(b) X	WRENCHING		w <sub>I</sub>
HO.	I TAREAD			MIN .	MAX	MIN	MIN	MIN	MAX	MIN	MAX	MIN	RIN	MAX	MIN	<u> </u>		STRENGTH LBS MIN	LBS/100
04	4-40 UNJC-3B	.206	.176	.171	.142	.112	.050	.028	.027	.005	.125	.103	.010	.158	.150			755	.050
06	6-32 UNJC-38	.244	.214	.207	.168	.138	.055	.039			.141	.115	.010		.181		17	1,136	.080.
60	8-32 UNJC-38	.290	.260	.244	.194	.164	.060	.041	.031	.006		.125	.015		.213	.003	23	1,720	.150
3	10-32 UNJF-38	.330	.290	.277	.220	.190	.065	.043	Ì	l	.185	,154	.013		.243		46	2,460	.180
4	1/4-28 UNJF-3B	.425	.386	.347	.280	.250	.090	.057	.036	.007	.219	.204	.019	.316	.304		115	4,580	.350
5	5/16-24 UNJF-38	.520	.452	.419	.342	.312	.120	.077	.042	.008	.266	.251	.230	.378	.357	.004	250	7,390	.608.
5	3/8-24 UNJF-38	.620	.575	.491	405	.375	.125	.089	1.54.2		282	.267	.030	.440	.430	1 *** *	450	11,450	.800

- THREADS PER MIL-S-8879.

  BEARING SURFACE SHALL BE SQUARE WITH PITCH DIAMETER WITHIN "X" WHEN MEASURED IN ACCORDANCE WITH MIL-N-25027.

  DIMENSIONS ACROSS FLATS INCLUDE DEFORMATION OF SELF-LOCKING ELEMENT.

  MINIMUM LENGTH OF EACH WRENCHING CORNER.

  MINIMUM DISTANCE FROM THE WASHER FACE OF THE NUT TO THE BEGINNING OF THE MINIMUM LENGTH OF "E" OF EACH WRENCHING CORNER.

  NUTS SHALL BE TESTED FOR WRENCHING TORQUE BY USING A BOX OR SOCKET WRENCH.

  TEST BOLTS SHALL BE 180,000 PSI MINIMUM.

## REQUIREMENTS:

- (E) 1. MATERIAL: CORROSION AND HEAT RESISTANT STEEL PER AMS 5525 (A286), AMS 5731 (A286) OR AMS 5732.
  - 2. PLATING: SILVER PLATE ALL THREADED SURFACES ON NUT PER AMS 2410. THREADS SHALL SHOW COMPLETE COVERAGE. SILVER PLATING ON ALL OTHER SURFACES OPTIONAL TARNISHING OR DISCOLORATION OF SILVER NOT CAUSE FOR REJECTION.
  - LUBRICANTS: LUBRICANT FOR SILVER PLATED NUTS SHALL BE SOLUBLE IN CLEANER SPECIFIED IN MIL-N-25027.
  - MAGNETIC PERMEABILITY: SHALL BE LESS THAN 2.0 (AIR#1.0) FOR A FIELD STRENGTH # 200 DERSTEOS USING A MAGNETIC PERMEABILITY INDICATOR MIL-1-17214.
- (E) 5. SURFACE TEXTURE: SURFACE ROUGHNESS SHALL BE NOT GREATER THAN 125 MICROINCHES IN ACCORDANCE WITH ANSI/ASME 846.1.

	E) DENOTES CHANGES	INCH-POUND	<u> </u>
PREPARING ACTIMITY: DLA-IS CUSTODIANS: ARMY- AV NAVY-	MILITARY SPECIFICATION SHEET	MS21043	NUMBER 30 JUN 94 REV E
AIR FORCE- 11 DLA-	NUT, SELF-LOCKING, BOO'F, REDUCED HEXAGON,	SUPERSEDING MS21043D	27 SEP 85
REVIEW: AR, ER, MI, OS, SH, 99, USER: PROJECT NUMBER: 5310-1985	REDUCED HEIGHT, RING BASE, CORROSION RESISTANT STEEL	AMSC- N/A	FSC -5310
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OF THIS SPECIFICATION DODISS SPECIFIED IN THE REQUIREVENTS FOR ACQUIRING THE PRODUCT(S) DESCRIBED HEREN SHALL CONSIST (SHEET AND THE ISSUE OF THE FOLLOWING SPECIFICATION LISTED IN THAT ISSUE OF THE THE SOLICITATION: MILLIN-25027

THIS SPECIFICATION IS APPROVED FOR USE BY ALL DEPARTMENTS AND AGENCIES OF THE DEPARTMENT OF DETENSE.

Form Approved OMB No. 0704~0168

- 1. REMOVE ALL SHARP EDGES AND BURRS.
- 2. DIMENSIONS IN INCHES.
- 3. DESIGN AND USAGE LIMITATIONS SHALL BE IN ACCORDANCE WITH WS33SBB.
- INTERCHANGEABILITY RELATION: MS21043 NUTS CAN UNIVERSALLY REPLACE NAS 679. NAS 1021, NAS 1022 AND NAS 1291 NUTS WITH SIMILAR DIMENSIONS, MATERIAL AND FINISH, BUT THE HAS PART NUMBERS CANNOT REPLACE THE MS21043 PART NUMBERS (SEE TABLE II).
- EXAMPLE OF PART NUMBER

  M321043-4 = 1/4-28 NUT, SILVER PLATED

  FLATING NO CODE DENOTES SILVER PLATE

  SIZE DASH NUMBER

  RASIC MS NUMBER
- 6. CERTAIN PROVISIONS (THE DIMENSIONS ACROSS THE WRENCHING FLATS) OF THIS STANDARD ARE THE SUBJECT OF INTERNATIONAL STANDARDIZATION AGREEMENT ARCC AIR STD 17/2. WHEN REVISION OF CANCELLATION OF THIS STANDARD IS PROPOSED, THE DEPARTMENTAL CUSTODIAN WILL INFORM THEIR RESPECTIVE DEPARTMENTAL STANDARDIZATION OFFICE SO THAT APPROPRIATE ACTION MAY BE TAKEN RESPECTING THE INTERNATIONAL AGREEMEET CONCERNED.
- . The event of a conflict between the text of this document and the references cited herein, the text of this document SHALL TAKE PRECEDENCE.
- (B) 8. UNLESS OTHERWISE SPECIFIED, ISSUES OF REFERENCED DOCUMENTS ARE THOSE IN EFFECT AT THE TIME OF SOLICITATION.

PREPARING ACTIVITY: DLA-IS	MILITARY SPECIFICATION SHEET	SPECIFICATION SHEET		
CUSTODIANS: ARMY-AV NAVY-	TITLE	MS21043	30 JUN 94 REV E	
AIR FORCE- DLA- REVIEW: AR. ER. MI. OS. SH. 99.	NUT. SELF-LOCKING, BOO'F, REDUCED HEXAGON, REDUCED HEIGHT, RING BASE.	SUPERSEDING MS21043D	27 SEP 85	
USER: PROJECT NUMBER: 5310-1985	CORROSION RESISTANT STEEL	AMSC- N/A	FSC -5310	
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		TABLE II		
	INTI	RCHANGEABILITY	TABLE	
	CANCELLED AND	INACTIVATED PA	RT NUMBERS	SUBSTITUTIVE
VAS 679	NAS 1021	NAS 1022	NAS 1291	NUMBERS
_	-	-	COZ	NONE
CD4	C04	-	C04	MS21043-04
C06	COS	COS	C06	MS21043-06
COS	603	C08	COS	MS21043-08
C3	C3	C3	C3	MS21043-3
C4	C4	C4	C4	M321043-4
CS	C5	C5	C5	M521043-5
C6	C6	C6 .	C6	M521043-6
C7		C7	<b>C7</b>	NONE
	<b>C7</b>	<del> </del>		SEE MS21046
	<del>-</del>	Ca Ca	CB .	NONE
	CB	<del></del>	-	SEE MS21046
		C9	C9	NONE
-	Ca		<u>-</u>	SEE MS21046
-		C10	C10	NONE
-	C10			SEE MS21046
-		C12		NONE
-	C12		-	SEE MS21046
		C14		NONE
-	C14			SEE M521046
-		C16		нонг
-	C16	-	-	SEE MS21046
-	C17	C17	-	NONE
<del></del> -		C18	-	NONE
-	C18		-	SEE MS21046
		C20		NONE
_	C20	-	-	SEE MS21048

PREPARING ACTIMITY: DEA-IS CUSTODIANS: ARMY-AV NAVY-	MILITARY SPECIFICATION SHEET	SPECIFICATION SHEET NUMBER MS21043	R 30 JUN 94 REV E
AIR FORCE- DLA- REVIEW: AR. ER, MI, OS, SH. 99.	NUT, SELF-LOCKING, BOO'F, REDUCED HEXAGON, REDUCED HEIGHT, RING BASE.	SUPERSEDING MS21043D	27 SEP 85
USER: PROJECT NUMBER: 5310-1985	CORROSION RESISTANT STEEL	AMSC- N/A F	5C -5310
DISTRIBUTION STATEMENT A. Approved for public	c release; distribution is unlimited.	Page	• <u>3</u> of <u>3</u>